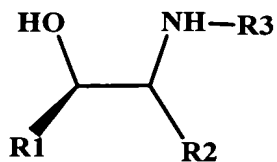


ABSTRACT**PROCESS TO PRODUCE ENANTIOMERICALLY ENRICHED 1-ARYL- AND 1-HETEROARYL-2-AMINOETHANOLS**

The invention relates to a method of preparing enantiomerically enriched amino
5 alcohols of Formula I

**Formula I**

wherein the variable R1, R2, and R3 are defined herein.